



Mini-Economic AC Inverter EI-450M Series

220V Class (1-Phase Input) 200W~2HP

220V Class (3-Phase Input) 200W~2HP

440V Class (3-Phase Input) 400W~2HP

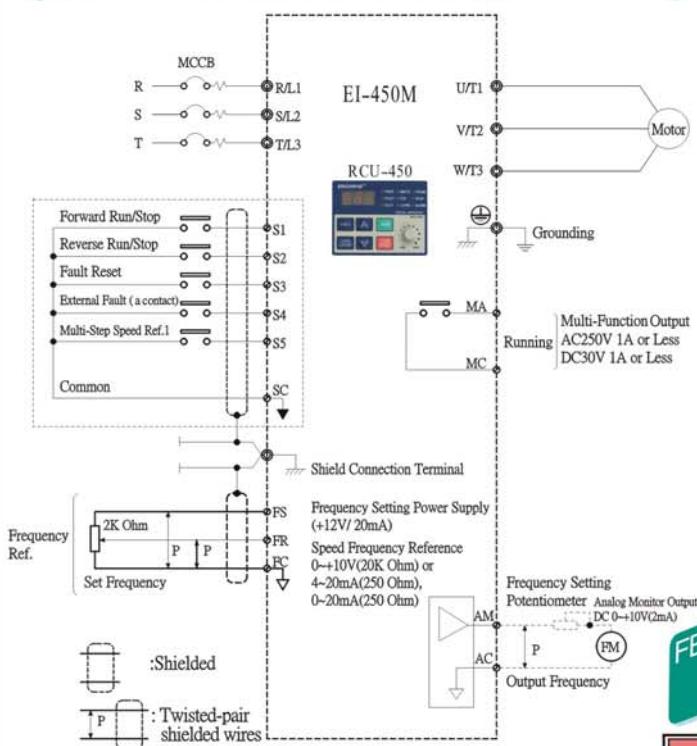


Voltage Class		220V Class (Single-phase • 3-phase)				440V Class (3-phase)						
Model	EI-450M-	P2L	P4L	S1L	S2L	P4H	O1H	O2H				
Max. Application Motor Output (HP)		1/4	1/2	1	2	1/2	1	2				
Max. Application Motor Output (KW)		0.2	0.4	0.75	1.5	0.4	0.75	1.5				
Output Features	Rated Output Current (A)	1.6	3	5	8	1.8	2.5	4				
	Max. Output Voltage (V)	3-phase 200~230V (Proportional to input voltage)				3-phase 380~460V (Proportional to input voltage)						
Power Supply	Max. Output Frequency (Hz)	400Hz (Programmable)										
	Rated Input Voltage and Frequency	Single-phase(3-phase) 200~230V 50/60Hz				3-phase 380~460V 50/60Hz						
	Allowable Voltage Fluctuation	-15 ~ +10%										
	Allowable Frequency Fluctuation	± 5%										
Control Features	Control Method	Sine wave PWM (V/F control)										
	Frequency Control Range	0.1 ~ 400Hz										
	Frequency Accuracy (Temperature Change)	Digital reference: ±0.01% (-10°C ~ + 50°C) Analog reference: ±0.5 % (+25°C ~± 10°C)										
	Frequency Setting Resolution	Digital reference: 0.1Hz (less than 100Hz) • 1Hz(100Hz or more) Analog reference: 1/1000 of max. output frequency										
	Output Frequency Resolution	0.01 Hz										
	Overload Capacity	150% rated output current for one minute										
	Frequency Reference Signal	DC0 ~ +10V(20KΩ), 4 ~ 20mA(250Ω), 0 ~ 20mA(250Ω) Frequency setting potentiometer (Selectable)										
	Accel/ Decel Time	0.1~999 sec. (2 accel/decel time are independently programmed)										
	Braking Torque	Short-term average deceleration torque : 1HP : 100% or more, 2HP : 50% or more, Continuous regenerative torque : Approx.: 20%										
	V/F Characteristics	Possible to program any V/F pattern										
Protective Features	Motor Overload Protection	Electronic thermal overload relay										
	Instantaneous Over Current	Motor coasts to a stop at approx. 250% of inverter rated current										
	Overload	Motor coasts to a stop after 1 minute at 150% of inverter rated output current										
	Overvoltage	Motor coasts to a stop if DC bus voltage exceeds 410V (220V Class) Motor coasts to a stop if DC bus voltage exceeds 820V (440V Class)										
	Undervoltage	Motor coasts to a stop if DC bus voltage less than 200V (220V Class) Motor coasts to a stop if DC bus voltage less than 400V (440V Class)										
	Momentary Power Loss	Following items are selectable: Stops if power loss is 15ms or longer (default)/ Continuous operation if power loss is approx. 0.5s or shorter/ Continuous operation										
	Cooling Fin Overheat	Protected by electronic circuit										
	Stall Prevention Level	Can be set individual level during accel/running, enable/disable provided available during deceleration										
	Ground Fault	Protected by electronic circuit (overcurrent level)										
	Cooling Fan Fault	Protected by electronic circuit (fan lock detection)										
	Power Charge Indication	ON until the DC bus voltage becomes 50V or less										
Other Features	Multi-Function Input	Four of the following input signals are selectable: Reverse command, forward/ reverse run (3-wire sequence), external fault, fault reset, multi-step speed operation, jog command, accel/decel time select, external baseblock, speed search command, UP/DOWN command, accel/decel hold command, LOCAL/REMOTE selection, communication/control circuit terminal selection, emergency stop fault, emergency stop alarm, self-test										
	Multi-Function Output	Following output signals are selectable (1C contact output) : Fault, running, zero speed, at frequency, frequency detection (output frequency ≤ or ≥ set value), during overtorque detection, minor error, during baseblock, operation mode, inverter run ready, during fault retry, during UV, during reverse runs, during speed search										
	Standard Functions	Full-range automatic torque boost, slip compensation, 9-step speed operation (Max.), Momentary power loss at restart, frequency reference bias/gain, fault reset, speed search, reference upper /lower limit setting, overtorque detection, frequency hold command, DC injection braking current/ time at start/ stop frequency, accel/decel time select, accel/decel hold command, accel/decel S pattern, frequency reference with built-in potentiometer										
	Display	Status Indicator LED	RUN and ALARM provided as standard LEDs									
		Digital Operator	Available to monitor frequency reference, output frequency, output current									
		Terminals	Main circuit : screw terminal Control circuit : plug-in screw terminal									
		Wiring Distance between Inverter and Motor	100M or less									
Environmental Conditions	Enclosure	IP20										
	Cooling Method	Forced air cooling										
	Ambient Temperature	-10°C ~+50°C (not frozen)										
	Humidity	90%RH or less (non-condensing)										
	Storage Temperature*1	-20 °C ~ +60 °C										
	Location	Indoor (free from corrosive gases or dust)										
	Elevation	1000M or less										
	Vibration	Up to 9.8m/s² (1G) at 10 ~ 20Hz • Up to 2m/s² (0.2G) at 20 ~ 50Hz										

*1 Storage Temperature during shipping (for short period).

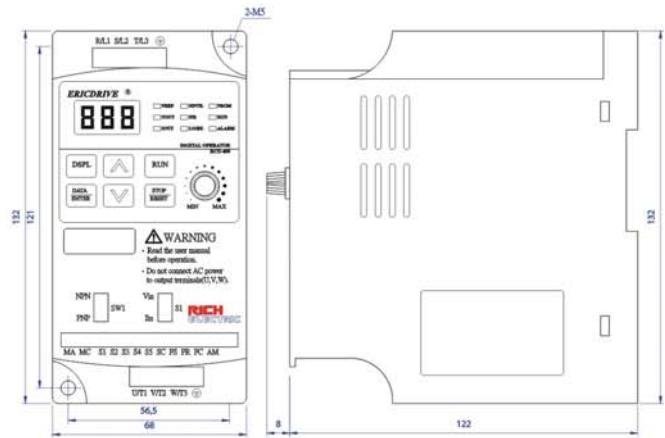
FEATURE 1

Standard Wiring



FEATURE 2

Dimension



FEATURE 3

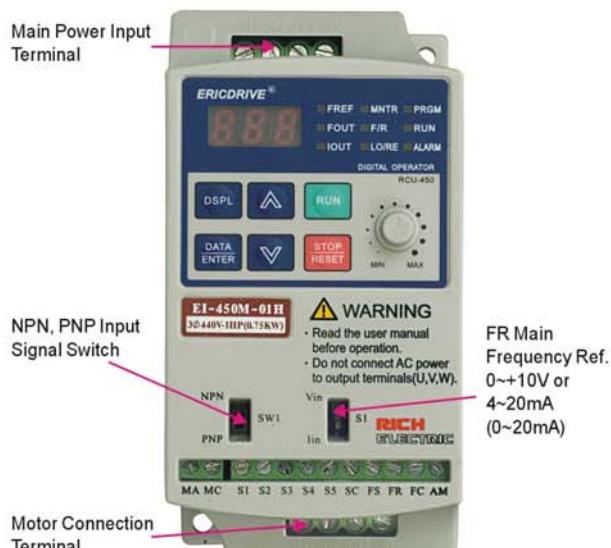
Standard Specification

Voltage Class	220V Class (Single-phase + 3-phases)				440V Class (3-phases)							
Model	P2L	P4L	S1L	S2L	P4H	O1H	O2H					
Max Application Motor Output (HP)	1/4	1/2	1	2	1/2	1	2					
Max Application Motor Output (kW)	0.2	0.4	0.75	1.5	0.4	0.75	1.5					
Rated Output Current (A)	1.6	3	5	8	1.8	2.5	4					
Max. Output Voltage (V)	3-phase 200~230V (Proportional to input voltage)				3-phase 380~460V (Proportional to input voltage)							
Max. Output Frequency (Hz)	400Hz (Programmable)				400Hz (Programmable)							
Power Supply	Single-phase 3-phase 200~230V 50/60Hz				3-phase 380~460V 50/60Hz							
Control Features	3-phase 200~230V (Proportional to input voltage)											
Rated Input Voltage and Frequency	Single-phase 3-phase 200~230V 50/60Hz				3-phase 380~460V 50/60Hz							
Allowable Voltage Fluctuation	-15 ~ +10%				-15 ~ +10%							
Allowable Frequency Fluctuation	±1%				±1%							
Control Method	Sine wave PWM (V/F control)											
Frequency Control Range	0.1 ~ 400Hz											
Frequency Accuracy (Temperature Change)	Digital reference: ±0.01% (-10°C ~ +50°C) Analog reference: ±0.5% (+25°C ~ +10°C)											
Frequency Setting Resolution	Digital reference: 0.1Hz (less than 100Hz) - 1Hz (100Hz or more) Analog reference: 1/1000 of max. output frequency											
Output Frequency Resolution	0.01Hz											
Overload Capacity	150% rated output current for one minute											
Frequency Reference Signal	DC0 ~ +10V(20mA), 4 ~ 20mA(250Ω), 0 ~ 20mA(250Ω) (frequency setting potentiometer) (Selectable)											
Accel/Decel Time	0.1~999 sec. (2 accel/decel time are independently programmed)											
Braking Torque	Short-term average deceleration torque: 1HP ~ 100% or more, 2HP ~ 80% or more Continuous torque: 1HP ~ 50% or less, 2HP ~ 20%											
V/F Characteristics	Possible to program any V/F pattern											
Motor Overload Protection	Electronic thermal overload relay											
Instantaneous Over Current	Motor coasts to a stop at approx. 250% of inverter rated current											
Overload	Motor coasts to a stop if DC bus voltage exceeds 410V (220V Class) Motor coasts to a stop if DC bus voltage exceeds 520V (440V Class)											
Undervoltage	Motor coasts to a stop if DC bus voltage less than 200V (220V Class) Motor coasts to a stop if DC bus voltage less than 100V (440V Class)											
Momentary Power Loss	Following items are selectable: Stop if power loss is 15ms or longer (default)/ Continuous operation if power loss is approx. 0.5s or shorter/ Continuous operation if power loss is approx. 10s											
Cooling Fan Overheat	Protected by electronic circuit											
Stall Prevention Level	Can be set individually level during acceleration, enable/disable provided available during deceleration											
Ground Fault	Protected by electronic circuit (overcurrent level)											
Cooling Fan Fault	Protected by electronic circuit (fan lock detection)											
Power Charge Indication	ON until the DC bus voltage becomes 50V or less											
Multi-Function Input	Four of the following input signals are selectable: Reversing command, forward/reverse run (3-wire sequence), external fault, fault reset, multi-step speed operation, jog command, accel/decel time select, external base load, analog reference, digital reference, DC bus voltage command, acceleration hold command, LOCAL/REMOTE selection, communication control circuit terminal selection, emergency stop fault, emergency stop alarm, self-test											
Multi-Function Output	Following output signals are selectable (1 contact output): RUN, running, zero speed, at frequency, frequency detection (output frequency or set value), during start, during stop, during run, during reverse run, during speed search, short fault reset, during UV, during reverse run, during speed search											
Standard Functions	Full-range automatic torque boost, slip compensation, 9-step speed operation (1Hz), momentary power loss at restart, frequency reference bias/gain, fault reset, speed search, reference upper/lower limit setting, over-torque detection, frequency hold command, DC injection braking current time, at start/stop frequency, accel/decel time select, accel/decel hold command, accel/decel P pattern, frequency reference with built-in potentiometer											
Display	Status Indicator LED	RUN and ALARM provided as standard LEDs										
	Digital Operator	Available to monitor frequency/reference, output frequency, output current										
Terminals	Main circuit : screw terminal Control circuit : plug-in screw terminal											
Wire Distance between Inverter and Motor	100M or less											
Enclosure	IP20											
Cooling Method	Forced air cooling											
Ambient Temperature	>10°C ~ +50°C (not frozen)											
Humidity	90%RH or less (non-condensing)											
Storage Temperature*1	-20°C ~ +80°C											
Location	Indoor (free from corrosive gases or dust)											
Elevation	1000M or less											
Vibration	Up to 9.8m/s ² (1G) at 10 ~ 20Hz / Up to 2m/s ² (0.2G) at 20 ~ 50Hz											

*1 Storage Temperature during shipping (for short period).

FEATURE 4

Illustration



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